RESEARCH ARTICLE

Variability: for better and for worse in safety assurance

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Abstract

Traditionally, in trying to design "safe" systems, variability has been seen as a threat, because it brings with it the possibility of an unwanted outcome. Variability of hardware was thus rigorously controlled by, amongst other things, precise specifications. Variability of human behaviour was thought to be adequately managed by inter alia, regulations and protocols. This philosophy is now referred to as SAFETY I and relied on reliability to guarantee the expected system performance. In the now fashionable philosophy of SAFETY-II, on the other hand, variability is seen as unavoidable; a given in real environments and can even be an asset as, in SAFETY-II, humans are recognised as being able to cope with and often exploit the variability of technology and circumstances, to keep systems working. This reliance on the human capacity for coping, has been seen as adding a necessary element of "resilience" to the system. Thus the SAFETY II concept of resilience engineering could be used as a way to promote safety by exploiting the ingenuity of humans to keep systems within the desired operating envelope. Recently the meaning of resilience has been stretched to include the ability of restoring the operational state after an excursion into the realm of inoperability.

The problem is that these approaches (SAFETY I and SAFETY II), could be seen as legitimate alternatives as philosophies in the design of physical and operational systems. This stretched, almost complacent interpretation of "resilience" only serves to exacerbate the problem.

The mistake that is often made, is to regard either of the approaches as sufficient in themselves, to guarantee safety in today's highly complex systems of work and decision making organisations. As Rumsfeld and Taleb have so eloquently reminded us, we can no longer justify designing solely for the known knowns and white swans. Similarly reliance on humans to cope if an unexpected situation may arise, can reduce the emphasis on preventive measures that limit the probability that the system may behave in an unsafe manner. In today's evermore complex and less transparent systems and work places, however, we obviously need both the SAFETY I belts and the SAFETY II braces (to paraphrase Kletz); as the errors that may be introduced by over-relying on humans correctly assessing situations can be catastrophic: not just for an individual or a company, but sometimes for the wider society. So we need to formalise the human's resilient SAFETY II abilities (to monitor, respond to, learn from and anticipate the meaning of operational variability), and incorporate them fully into the (SAFETY I) design of the system. Enlightened training and management can then, as a bonus almost, further rely on the human's extraordinary abilities, as an additional layer of security.

Keywords: SAFETY I, SAFETY II, Resilience, Precaution, variability

Highlights

- In SAFETY I and in SAFETY II success is the complement of failure if defined properly ٠
- Emphasis on resilience may invoke over-confidence and neglect of necessary precaution
- For cost benefit considerations quantification is unavoidable •



Introduction

There was a time when nuts and bolts were forged individually by a blacksmith. Every nut fitted a particular bolt. This was completely satisfactory when each connection was unique and repairs were done by the same blacksmith. A good blacksmith could make a series of nuts and bolts that were close to the same, but since there were no standards, there was little chance that products were interchangeable. As late as in the 19th century Joseph Whitworth thought of standardizing the threads so that in the future products made by different manufacturers would fit each other. By curtailing variability productivity was improved.

Variability has been the driving force behind the evolution of nature and mankind. Successful variations of species lead to improved survival characteristics. Unsuccessful variations become extinct. Variations on the other hand also lead to unpredictability uncertainty. and The weather of today is not the same as the weather of tomorrow. To promote chances of survival, predictability is a valuable tool. To know in advance when winter will end, when seeds can be sown and when crops can be harvested, has led to the development of astronomy and many of the other sciences. Uncertainty can be further reduced by following in other people's footsteps, along paths that have been proven to be safe; first literally, leading to worn out footpaths, carriage tracks and roads, later figuratively, by following examples. These examples were often coded into practices, notes, drawings. To prevent houses collapsing, for example, such codes were then converted into rules and regulations.

These developments were all aimed at enhancing predictability and reducing variability. Timbers needed to be of certain dimensions and the wood of certain qualities.

In military applications, multiple layers of defence were designed to cope with expected and unexpected breaches of any one of them. Systems of outer walls, moats with drawbridges, inner walls and keeps formed the "defence in depth" of many fortresses. The idea of building such elaborate defences sometimes often survives beyond their useful life. The walls of the fortress in Sedan, France are 30 m thick and have never have been breached. The walls of the powder storage however, could not resist the experiments of the powder master $[^1]$. The arrival of the airplane in the 20th century, made all these walls useless although one would expect that it would have been a real surprise for the designers of the fortress to see that they had not been made obsolete, but have survived for over 400 years.

Over the centuries the emphasis has been swinging back and forth between curtailing variability and defence against external threats. But in strategic thinking, there always has been a combination of the two. A fortress had walls, artillery and a guard inside to take care of intruders; and a fire brigade to deal with stuff that was thrown over the walls.

SAFETY-I

Safety always has been one of the primary concerns of mankind. It started to be a recognizable separate science during the industrial revolution of the 19^{th} century [²]. The dominant motivation in society was encouraging technological progressive, development and the discovery of the new, as a reaction to the conservative reverence of the existing in the previous centuries. The development of machinery made it possible to harness energy on a larger scale and make it much more widely available than was possible earlier. This in turn led to an increase in the number of situations where the force of the machinery exceeded the

resistance of the human body. The number of injuries and deaths thus grew to worrying proportions. These concerns were enhanced because these deaths were not distributed evenly over society. There had always had been injuries and deaths during work on farms, in construction and accidents caused by trips and slips; but now the deaths were more localized, as in a single factory, with an identifiable owner. It is therefore no surprise that the owners put the blame on the workers themselves. They were held to be careless, or even accident prone. This however did not last. The owners of the factories themselves were held responsible. However, this was not deemed enough. A state commission set up by the Dutch government in 1886 concluded in its report following a parliamentary inquiry into the conditions in factories and workshops, "that legal provisions in the interest of the safety and health of the workers could not be missed; indeed, the entrepreneurs often did not pay sufficient attention to this when designing their companies" [3, 4]. In the 1830's the UK passed the first of its "Factories Acts"⁵, empowering Factory Inspectors to regulate industrial "Health and Safety", with criminal sanctions. But it wasn't until the 1970's in the aftermath of the Aberfan disaster, that the Robens Report ⁶] opened the way to requiring that managers owed a statutory duty of care to their employees.

In this context, it is not surprising that there was a demand for the design of protective safety measures, which became another branch of the engineering profession; but where safety was not necessarily an integral part of the design. More often than not, safety measures were just add-ons to an existing technology. This also is understandable. It was already difficult enough to make a machine such as a loom, or a press, work efficiently. Consideration that people who use these machines could be injured and killed often came later; and this led to the design and addition of guards, barriers, kill-switches and other devices that should prevent personnel being killed, or injured. The philosophies behind these designed defences, however, were not new at all. If you need to make sure a structure stays upright when a support fails, use multiple supports. If it is necessary to be able to leave a building if one of the exits is blocked, make multiple exits. If a system needs to be safe if one of the safety systems fail, introduce redundancy and defence in depth.

These developments made systems safer, but also more complex. Assuring safety, slowly became detached from assuring functionality. Nevertheless the development of tools for the analysis of failure was originally meant to "assure" operators that systems would work. Fault-tree analysis for example, was introduced to make sure that the Minuteman missile would actually arrive at its target, which would happen if nothing went wrong. In the decades that followed, various other techniques were introduced such as Hazard and Operability studies, and Effects Analysis Failure Modes (FMEA), (originally developed by the US military in the 1950's) and finally Ouantitative Risk Analysis. In these developments increasingly, the definition of success was that there were to be no failures. This was largely caused by two factors. The first is that there is much more known about failures than about success. To construct a fault-tree or perform a FMEA, no quantified information is necessary. Anecdotal and analytical information is sufficient. In ancient times it was sufficient to know that the artillery of the enemy could penetrate a 10 feet wall. No further analysis was needed to decide to make the walls 15 feet thick. Many of today's methods to improve functionality and safety, work the same way; and are the explicit aim of accident

investigations: prevent a repeat of the same accident in the future. Fault-Tree Analysis (FTA) and Failure Modes and Effects Analysis, (FMEA) are aimed at preventing specific "accidents" that may not have happened yet. The recognition that individual failures, which by themselves would not jeopardize a mission, could combine in a situation that could, is especially important for systems, such as missiles, for which repair on the go, or remedial action during a mission, is impossible.

The need to know about accidents, incidents and near misses, in order to take measures to prevent a repeat of an unwanted situation, led to the volume of data available on these events to grow to the extent that statistical analysis could be performed, resulting in probabilities that single, or combined failures could occur. This development was needed after it was recognized that no technology is perfect and, that even after all preventive measures were taken, the potential for a mishap was not guaranteed to be eliminated.

It is certainly needed when measures to eliminate a mishap are deemed too expensive. In that case, one has to decide whether or not to continue the activity. Usually, for a change in a technology for which a mishap may involve the loss of human health, or life, a demonstration is required that the updated system is at least as safe as the old configuration. A quantified FTA then helps to support the argument.

Since with the expansion of society and technology, the chance that one experiences a mishap first hand, or can learn everything there is to learn by following one's peers, decreases. The specifications of systems, safety measures and parts need to be codified in rules, regulations, building codes and codes of practice.

There are however two problems with this fault centred and fault eliminating approach.

Accidents happen because systems do not conform to regulations.

Accidents happen despite systems conforming to regulations.

The latter is more problematic than the former, especially when systems conforming to regulations are declared safe to the extent that "nothing bad can happen".

Deviations

There are many reasons for why a system may not behave as expected. Some of these are real surprises, but these are rare indeed. We will return to this subject later. Most deviations are caused by non-compliance with rules, regulations, or codes of practice; in short, by not fully applying the lessons from the past. These deviations are predominantly associated with human behaviour. This is not necessarily human error. It can also be deliberate. Deliberate actions can be for the good or for bad reasons. However for most of the time humans are just humans and their actions are variable.

The problem with this focus on deviations is that most of the data about deviations are derived from analyses of failure. What is largely unknown, is how many deviations do not lead to failures. And if deviations exist without leading to a failure, what is the cause of it. Was it because the deviation was not important, because it still was within the safety margins of the design? Was there another factor that prohibited the deviation to become a failure, or was the deviation spotted in time and rectified?

If indeed a deviation leads to a system failure, or an accident, then such a deviation would not often be repeated. If a deviation does not lead to a system failure, or the probability of the deviation leading to a system failure is low, or the deviation does not lead to a system failure immediately, or in an observable time frame, it is likely that such a deviation will persist and be repeated. When a traffic accident can be traced to a defect in a type of automobile, more often than not tens of thousands of cars of the same type need to be called back, because they have the same defect, but not an accident.

Therefore what really needs to be known, is whether the deviation is more common in the population of systems, or people that have an accident, than in the population that does not have an accident. This is also called the denominator problem. $[7, ^8]$. This information is very difficult to acquire, as was demonstrated in the development of the Occupational Risk Model (ORM) [9, 10, 11] and of the Causal Model for Air Transport Safety (CATS) [¹²]. In the ORM project extensive surveys among workers were performed to acquire data on compliance to rules and regulation and on the underlying causes of non-compliance. This information was then used to determine what deviations should be addressed as a priority. In the CATS project the Accident/Incident Reporting (ADREP) [¹³] database was used to determine the total number of certain deviations in the population of commercial aircraft, as it was believed the reporting would be complete.

These investigations led to insights into what deviations were more important than others, and which deviations had been of consequence so far. This should not lead to the conclusion that these deviations should be allowed to persist. If these deviations mainly pertained to secondary and tertiary defences and the primary defence is mostly effective, the probability of these defences to be challenged may be small, but there has been a decision at some point that these defences were nevertheless necessary. Moreover, allowing non-compliance and the persistence of deviations is contagious. Postponing a paint job on a white storage tank allowing a little rust to persist may seem harmless until some years later everybody seems to be used to this tank to be brown.

Although some deviations may have natural causes, most deviations ultimately are the result of human decisions and actions. Letting them persist after they have been noticed, is exclusively the result of a decision by a human. Of all the components in any system the human is the most variable.

Human actions

In the 18th, 19th and 20th centuries, the golden age of engineering relied on the seemingly immutable laws of Newton and his descendants, to specify how systems would work: and humans were trained to operate them and expected to behave in a similarly specified way. The operator was thus an add-on, an extension of the engineering design [¹⁴].

Since, in the mind-sets of the designers of these relatively simple systems, humans were a problem, it became logical to ascribe the "cause" of malfunctions of the systems to the most unreliable part, the human factor. It is then a very human response to "blame" the human for the results. People can be characterized as being accident prone, either by their personality, or because of their living conditions [15,¹⁶]. It is also very convenient. It eliminates the need for further thought about the intrinsic properties of a system and it avoids the need for protection measures that cost money. In incidents with serious consequences, this has often major implications for the involved parties. Each party thus tries to identify and prosecute the party, or person, to blame, to the relief of all the other parties. At the Flixborough Inquiry, there were no less than six different legal teams, each attempting to prove the other's people were "at fault" [¹⁷, ¹⁸]

On the other hand, there is a contradiction in defining the problem this way. Why would

the designer be intelligent and infallible, but the user, or operator, be stupid and make errors. On a more abstract level, humans could be said to be the root cause of most problems, as it is ultimately from human decisions that systems are designed and technology used.

In any case, the variability of human behaviour needed to be curtailed. This was not a new idea. Before the technological revolution you already could not be a carpenter without being a member of the carpenter-guild, and you could not be a member of that guild if you did not pass your master's test. Drivers need a driver's license and there are rules about what to do on the road, such as driving in the right side of the road, which is not necessarily the right side of the road.

Standard operating procedures and rules limited the decision space of an operator to the extent sometimes, that a protocol, or procedure, reads like a computer program. If one could automate the actions of the human operator one would do that. In many industries the human operator is there, because there is no machine yet who could do the task, or a human is cheaper, but should behave as a robot. However human intervention can lead to disasters if these humans do not understand the designed workings of systems, as was abundantly demonstrated by the Three Mile Island incident.

Interpreting human error as operator error, however, ignored what emerged to be a deeper problem, which is the circumstances created by supervisors and managers and the decisions they take. It has become increasingly clear that the root of deviations and non-compliance lies much higher in the organization and often much earlier in time.

What operators and managers have in common is that they are driven by many more forces than safety, and the long term functionality of the system alone. Among these factors are peer to peer recognition, rewards, power and above all, money. [19] Where these drivers lead to, depends on the situation, but people appear to be prepared to take significant future risks to gain immediate satisfaction. People smoke, drink and ride motorcycles. They exceed speed limits to be "on time". And they ignore rules and regulations if there is a short (time) gain to be had.

Unfortunately, bending the rules is often necessary to keep things moving, as is demonstrated time and again when industrial actions are performed by following the letter of all of the regulations. This proves that human ingenuity in interpreting and bending the rules, regulations and protocols, is often needed to make things work.

The question then is, what is the right balance to allow for human ingenuity, on the one hand, and defending against human fallibility at the other, in order to make things work. Looking at a system and analysing it in terms of making it work and making it work reliably and safely, rather than predominantly looking at avoiding deviations, has been designated as SAFETY-II

Variability in Safety I

The SAFETY-I approach primarily focusses on staying out of the unwanted zone. Safety measures can be characterized by curtailing variability and adding barriers to catch situations in which a parameter gets in the unwanted zone. Reducing overall variability does not take away the need for curtailing and defensive measures.

SAFETY II

Towards the end of the 20th century, people were starting to realise that engineering advances were producing systems that were far from simple. So that as well as humans being fallible, the sheer complexity of these modern systems made it difficult to

understand how all the personnel and functions fitted together to make them work. Systems became and are still becoming increasingly intractable, which makes an "à priori" analysis of what might go wrong increasingly impossible. Systems that incorporate artificial intelligence and thus have a mind of their own, complicate things even further. Perrow [²⁰] termed these systems as "stiff" and that in such systems it was quite "normal" to have incidents due to misunderstandings the required of interactions and interdependencies.

Perrow's examples of solutions included military discipline and operational priorities drilled into expert teams to offset this complexity. So again, the human factor was identified as the problem to be addressed and people trained and organisations resourced sufficiently to deal with potential upsets.

The Challenger disaster, however, reminded us tragically, that these failings were perhaps inevitable as a result of pressures in a large organisation such as NASA and the lessons learned from the inquiry were developed as an "engineering" solution for large organisations $[^{21}].$ these It recommended treating the organisation as a system in which there should be similar and sufficient functions, as in engineered hardware, to exert the controls needed to "regulate" the behaviour of the human components. This System Theoretic approach, is still popular with some of the large military, regulatory and aerospace organisations and is gaining interest elsewhere.

Having identified the nature and significance of some of the factors causing difficulty in operating large complex systems satisfactorily and reliably, many safety professionals have become convinced that we may need to address these issues from a different perspective if we want to continue to operate ever more complex

systems "safely". Some of these are triggered by the perceived incomprehensibility of low probability high consequence events. Some of these again, are triggered by the notion that analysis of causality seems to have no end; and some by the more legalistic discussion on whether a probabilistic progression of a sequence of events should lead to a negation of the certainty of the cause after the fact. Thus the matter of causality is a highly philosophical question $[^{22}]$.

The discussion about the infinity of the chain of causality is an old one and goes back to the Greek atomists some 400 years BC [²³]. The "why" question in this context can have two meanings: "to what purpose" and "with what cause". Both questions can only be answered within a bounded system, because they imply that there is something causing the system to exist. A bounded system can show behaviour that the makers did not anticipate. In most cases the cause of this behaviour can be found as a combination of behaviours of parts of the system that the makers of the system that the makers of the system did not consider.

Projective analyses take time and effort, and efficiency demands these analyses to be limited. The fact that a behaviour was not anticipated does not imply that anticipation was impossible, merely that it was deemed impractical. Nevertheless, one could make the proposition that complex systems show emergent behaviour that is not only surprising, but could not be anticipated in principle. This proposition seems equal to proposing that the system is alive: as Chalmers put it: "A system is alive if and only if it reproduces, adapts with utility 800 or greater, and metabolizes with efficiency 75 percent, or exhibits these in a weighted combination with such-and-such properties, we can simply note that if a system exhibits these phenomena to a sufficient degree then it will be alive, by virtue of the meaning of

the term. If an account of relevant low-level facts fixes the facts about a system's reproduction, utility, metabolism, and so on, then it also fixes the facts about whether the system is alive, insofar as that matter is factual at all" [²⁴]: and although human beings may be part of such a system, the systems we are interested in, are put together by humans and run by humans, but are in themselves inanimate. $[^{25}, ^{26}]$. As regards causality in the "legal" sense, this is an issue that also plays a role in the discussion about flood defences: what causes a flood: high water or a low dike. This is a question much like, what is the contribution of the left hand to the noise when clapping hands?

More generally, a cause is the occurrence of a particular combination of the values of relevant parameters that give rise to an accident. Extremes of random variations of values of parameters can combine, such that their combined effect takes a system outside its - "safe" - operating envelope. In the case of accidents, the rare extremes of these variables independent can occur simultaneously by chance, such as in the sometimes referred to as typically Dutch problem of assessing the possibility and probability of extreme flood conditions. Here the unknown probabilities of extreme values of heights of water have to be deduced from the distribution of more The probability of moderate heights. extreme weaknesses of dikes has to be inferred from the more familiar state of the sea defences. These have to be combined to result in the probability of the simultaneous occurrence of the two, giving rise to a flood. ^{[27}] Causality therefore, can be established in – inanimate –systems in principle. Whether it is worth the effort is a costbenefit question and therefore profoundly political with emotive moral and ethical dimensions.

Increasingly decision makers and scientists seem of the opinion that these analyses have

no value for systems that are too complicated to be understood completely. Rather than making systems simpler they prefer to look at the system as an organic creature which may behave in unexpected and unforeseen ways. In this line of thinking, humans need to cope with these behaviours and rectify them, when they are unwanted, or unsafe.

There is also a different type of accident, specifically the type that occurs when a number of common conditions occur in a very uncommon way – the problem of accidents due to "unusual combination of usual conditions". These types of problems can arise in well-understood systems and should be dealt with in a similar but subtly different way – specifically correcting the deviations from the norm of the parts as soon as they occur. Often the deviations from the norm are minor and are in themselves of no functional consequence individually.

Thus we can see a pattern that we can recognise as perhaps embarrassing, that many systems are working despite shortcomings in the original designs and management arrangements. In the military context, it is recognised that no plan, no matter how well designed, survives first contact with the enemy, but we do need a plan. Similarly, no design, no matter how well thought out, can have foreseen every possible variation environmental in conditions, every possible interaction between components and variables and every possible interaction with humans. Adapt and adjust during operation and managing changes during construction, has long had a place in building works. In the so called SAFETY II approach, we try to learn from how these adjustments work and incorporate them methodically, in order to strive for continuous improvement. It is an iterative, complementary process, which needs an open mind to recognise the human as an essential part of getting it right, even if occasionally human imperfections negate the best laid plans of mice and men, and get it disastrously wrong.

Human Factors approaches would encourage us to look at the human component in system design, from a different perspective. We should design the systems around our human strengths and weaknesses, not try and force fit this, inevitably individual (like the blacksmith's nut and bolt), nonstandard human component into the system. But having made that paradigm shift, it opens up and explains why, in the past, we have managed to make even the most challenging systems work. The construction of the leaning Tower of Pisa is a classic example of humans adapting to the realities of the environment to make it work, rather than sticking to the script $[^{28}]$.

This approach, however is not without its own challenges.

Functionality

Whereas it is usually clearly defined as to what constitutes a failure, what constitutes success is usually not clearly defined; and even more often, defined in terms of nonfailure. A car that does not go is obviously failed. But can a car that still goes on a donut spare still be considered to function correctly, or a car, where the driver of has to continuously correct for which, asymmetric steering behaviour. In the latter case, the driver makes things work, but can it be called a success? In the rules of tennis, it is precisely defined when a ball is in - be it only for the white outer line. If the ball is not in, it is out. Nevertheless the most contested decision is, whether the ball is in or out.

For functionality one could distinguish three stages of performance $[^{29}]$

(1) Functions as intended,

(2) Functions but not as intended and

(3) Does not function.

Functionality can also be seen as a continuous and distributed entity (Figure 1). The distribution ranges from normal through functionality subnormal functionality to failure, but the demarcations between the areas are not sharp. The problem with a state in which the system functions but not as originally conceived, or designed, or meant, is that there is no longer a precise understanding of what is going on. A broken part is replaced by a part that is not according to specification, but does the job. Is it now necessary to change the inspection regime for that part, or is it assumed that doing the job is a sufficient indicator for all the other demands that were put on the original part such as resistance to wear, weather, ageing?

For unexpected human intervention, this is even more problematic. The apocryphal guy in the blue overalls with the oil can, who keeps the system going may have been acceptable as an engineering solution for a steam locomotive, but regular intermittent halting of machinery is not considered a valid engineering solution for airplanes.

Functionality therefore is ill defined and usually, with the implicit assumption that human intervention is not outside the boundaries of the user, operator and maintenance instructions. Reference to the emergency procedures, is usually considered as a sign of unwanted deviations on a path leading to disaster, which although it is fixed by human operators should not repeat itself. If human intervention to keep things working requires bending the rules, or violating rules and regulations, the question should be raised as to whether the total construct of design and prescriptions is still compatible with continued operation. The answer to that question should lead to a decision to change the design, change the rules, or enforce them.



Figure 1: Model simulations show potential failure conditions

Instruments

The instruments associated with SAFETY-I can be grouped according to the well-known $[^{\bar{3}0}]:$ "bow-tie" model identification instruments which lead to the definition of the centre event; fault-tree instruments to the left of the centre event describe the events and processes leading up to that failure. Event-tree instruments are used to evaluate the consequences of that failure. These instruments can be qualitative or quantitative and probabilities can be assigned to various events and branches of the tree when desired. As has been demonstrated elsewhere, there is no need for systems to behave linearly for these methods to be employed $[^{31}]$. The approaches employed in SAFETY-I, do lend themselves to quantification and therefore to a comparison of costs and benefits.

As in all analytical techniques, there is the problem of uncertainty. In most cases the values of parameters are only known with limited accuracy; and thus the results of cost-benefit evaluations are uncertain as well. The major uncertainty is whether all possibilities have been covered. There may always be surprises. This is also known as the "black swan" problem. There is no set limit on the extent of the failure tree to the left or the event tree to the right. The analysis can be as deep and as wide as is wanted. As a result the decision space can be expanded at will. It can be restricted to a single operation or piece of equipment. It can be expanded to the surroundings including the population in which it is located to evaluate and decide on the risks to properties and life.

The analysis tools associated with SAFETY-II, such as FRAM (Functional Resonance Model) $\begin{bmatrix} 32 \\ 1 \end{bmatrix}$, the Analysis graphical implementation of which is a simplified version of SADT (Structural Analysis and Design Technique) [³³], are essentially qualitative. They can be used to describe the structure and behaviour of a system and the way it is supposed to function, but for a quantitative analysis of the potential variations of the behaviour of the system, a process simulator has to be put on top of these models. For SAFETY-II a cost benefit evaluation is more difficult if the methods employed are essentially qualitative; perhaps

with the exception of the cases where success is defined as the absence of failure. In the latter case SAFETY-II in essence reverts to SAFETY-I.

Variability in Safety II

In the SAFETY-II approach accepting variability brings overall system performance closer to the desired optimal state. Variability – especially in human behaviour – gives room for out of bounds ingenuity and therefore curtailing variability and prohibiting moderate deviations from design values is less desired.

Resilience

engineering Resilience accepts that unexpected events can happen. Resilience engineering expects that an intelligent human being will intervene before it is too late. It tends to support this idea that systems have sufficient "designed-in" should to resist and recover from capacity unanticipated upsets. This sounds like a praiseworthy ambition, but again like safety, although in a different way, this seems to be a label which covers a multitude of concepts; which range from the use of more effective or layers of barriers (defences), to designing in some functionality to monitor, respond, adapt and learn from actual operational experiences. Again, inevitably, because this is applied without distinction to everything, from simple engineering systems to large organisations, it is difficult to get a consensus view as to exactly what resilience is let alone how we formally incorporate it into sound engineering practice. Nevertheless this must count as utilising these human skills at workarounds and adapting to the real world, as adding resilience to systems.

The unfortunate side effect of this line of thought is that it entices engineers to refrain from further analysis of possible deviations and their consequences and use these analyses as a basis for design changes, or the incorporation of further protective measures: be it in the form of additional hardware at one end of the spectrum, to additional emergency protocols at the other. Resilience and SAFETY II are so closely related that the former is an extension of the latter and accordingly, many of the characteristics of RESILIENCE have analogous SAFETY II features.

A common argument in favour of the SAFETY-II approach is that if the SAFETY I approach is successful and no accidents occur, doubt will be raised as to whether the investment in safety was justified, while in the SAFETY II approach, investments are made that promote productivity and, as a consequence, also promote safety. Fixed asset-capital intensive industries that are focused SAFETY I approaches run the risk of inadvertently drifting into a SAFETY II mode with reliance on the ability to cope if safety improvements are primarily decided on the basis of a favourable benefit:cost ratios. This can happen because typically, such organisations have always been able to cope with all eventualities and a culture of coping will have emerged that drives the thinking of engineers and managers. The result is gradual deterioration in the risk position of the fixed assets that goes unnoticed until disaster strikes and a bridge collapses $[^{34}]$.

A more recent approach to resilience, (Hollnagel [³⁵])- the RAG index of resilience), sets out to understand the attributes of the human operator which allows them to act as a last line of defence and cope with or head off unwanted variability. These attributes include the ability to understand and react to the actual not imagined real life behaviours of system, to recognise and learn practically what is effective and to be able eventually to anticipate and hence avoid unwanted outcomes altogether. Thus organisations and systems can be evaluated as to whether they have such functions – To Monitor, To Respond, To Learn and To Anticipate; and how effective these are in dealing with problems which may arise unexpectedly.

The expectation that problems will be dealt with when they arrive, is common in politics and religion, but as Clausewitz $[^{36}]$ explains, this is not a good idea if one contemplates to engage in warfare. This "culture of coping" is remarkably prevalent in a wide range of domains, ranging from built infrastructure, to utilities such as electricity and water quality control. The ultimate outcome of resilience engineering continuous is improvisation. Even for a restaurant, this is not a good idea. It is true that new recipes are often the result of improvisation, but to make it to a Michelin starred restaurant one has to serve the clients consistent quality and the same taste every time a certain recipe is served. Variability produces innovation, but in the end consistency sells the product, as Deming $[^{37}]$ and Juran & Gryna $[^{38}]$ have pointed out before.

A second problem with the SAFETY-II is that the definition of success requires the definition of the system under consideration at the start of the analysis and decision making process. In SAFETY-II the focus is on continued successful functioning of a system. The demarcation of what is considered to belong to the system and what is a success can have profound ethical implications.

As an example consider a system that requires the presence of a single human operator to operate successfully. For continued operation it is sufficient that this operator can be replaced, should the current operator be unavailable, or make an error, (i.e. is unreliable), just as any other replaceable component. In the context of the analysis it does not make any difference to the level of functionality of this system if

operator fails to function, the errs deliberately or because of inattention, or perhaps because he is killed on the job. However, the system is still resilient against disturbances in human operator availability, as long as he can immediately be replaced. The collateral damage may be that the operator is killed. One could even state that the society around the operator is resilient against this event if there is a burial service that disposes of the body quietly and efficiently. Indeed with a small addition of burial capacity to the FRAM diagram the system can be declared to continue to successfully operate with a considerable death rate under its human components.

The ethical and political problem gets even deeper when the collateral damage extends to third parties such the surrounding population or passengers on an airplane. The airfield of FARO was reopened within 24 hours after the crash of Martinair Flight 495, which killed 54 of the 340 people on board. The wreck was swept aside and only a few flights were diverted $[^{39}]$. From the point of view of resilience of the airfield the operation was a success. From the point of view of the passengers that were killed and their families it was a disaster. The SAFETY-II approach therefor has the intrinsic tendency to transfer risk to resources and people who are outside the system under consideration.

Resilience thus is also a matter of scale in distance and time. Society as a whole can be considered as extremely resilient. Even after disasters, society large keeps functioning, although perhaps not at the location where disaster struck. The families involved in fires such as Paradise (USA) and Mati (Greece) will mourn for the victims or have to find resources to rebuild their homes, but in a few decades also for those families it will be history. Similarly disasters such as the explosions in Beek [⁴⁰] and Flixborough $[^{41}]$ are disappearing in the mist of time, while the explosion on the Deepwater Horizon $[^{42}]$ recently resulted in a Hollywood disaster movie. The ethical question remains though. Can accident and disasters be accepted and preventive measures be omitted because there is an expectation of short or longer term resilience?

Precaution

One of the innate survival skills of the human operator is an ability to assess the safety of actions before embarking (or not) on them. This requires an ability to recognise, in real time, the practical system boundaries of operability that cannot be exceeded safely. As Rasmussen, pointed out, over time, humans tend to push ever closer towards these boundaries, sometimes exceeding these safety limits [⁴³] If there is uncertainty, or lack of any reliable measures for these limits, safety considerations dictate that we should err on the side of safety as a precaution. This precautionary principle is an implicit recognition of the thus complexity of the system, or the designers/ ignorance operators level of (or candour?).Perhaps this should trigger a closer look at what is at the heart of this uncertainty, and again intelligently adapt the designs, rather than just extending the limits arbitrarily, uncontrolled and in essence unpredictably. Precaution is often said to get in the way of progress, but in many cases, taking risk without precaution, leads to regret and blame after the unwanted event.

"We Athenians in our persons, take our decisions on policy and submit them to proper discussion. The worst thing is to rush into action before the consequences have been properly debated. And this is another point where we differ from other people. We are capable at the same time of taking risks and estimating them beforehand. Others are brave out of ignorance; and when they stop to think, they begin to fear. But the man who can most truly be accounted brave is he who best knows the meaning of what is sweet in life, and what is terrible, and then goes out undeterred to meet what is to come." (Thucydides, [⁴⁴])

Many of successful risk takers and entrepreneurs took meticulous precautions before embarking on any daring enterprise and therefore could be better characterized as successful risk mitigators: "if you are a risk taker, then the art is to protect the downside" (Richard Branson [⁴⁵]). Insurance and stocks and bonds were not meant to be vehicles of risk taking but instruments to share risks and limit the risks to the individual. Taking up insurance, or releasing bonds. were and are, precautionary measures.

Nevertheless precaution will also invoke a measure of regret about things that could have been done, but have not been done for the sake of safety. Because the advantages gained if these things had been done can never be known, the discussion about missed opportunities is a never ending one [⁴⁶].

Precaution implies an extreme form of curtailing variability, as certain areas of variation, the areas where the large losses are, are just not entered into.

Health care

It is no surprise that the concept of Safety-II and resilience engineering were first developed in aviation [⁴⁷] and in health care [28]. In aviation because the number of catastrophic accidents is relatively low and are perceived to be widely different, although recent major accidents are rooted in deficiencies in Safety-I practices [⁴⁸] that couldn't be compensated by the Safety II provisions.

In health care the approaches of Safety-II and resilience engineering are attractive because health care professionals are confronted with a wide variety of patients with a wide variety of complaints and ailments. In addition, especially during operations there often are surprises and complications that need quick and adequate response. Therefore doctors and nurses undergo long training periods to be prepared to deal with these variations, complications and surprises.

Nevertheless, also in health care the reduction of variation in operating procedures and standardization has been and still is considered an important contribution to patient safety $[^{49}, ^{50}]$. There are many protocols and standard operating procedures to avoid infections and contamination, such as the disposal of tissue and dealing with needles, that are firmly rooted in the Safety-I approach $[^{51}]$. To further decrease variability countries introduced minimum many volume standards in surgery $[5^2, 5^3]$. These volume standards are meant to ensure that the staff involved in surgical procedures develop and maintain the necessary skills to operate successfully - a Safety-II measure while at the same time ensuring that the hospitals involved can supply the necessary - Safety-I - barriers against surprises, such as sufficient pre-operational diagnostic equipment, sufficiently equipped intensive care units. Each of those measures is aimed at reducing the variability of treatment and providing barriers against surprises, reduce the occurrence of complications and promote speedy recovery.

Big Data

With the use of Big Data technology, however, it is no longer necessary to define failures and failure paths beforehand. The full behaviour of a system can be inferred from actual operating data logs and learned (modelled), which will implicitly include the variability of its parameters. Such a model will show what Hollnagel [54] calls "emergent" behaviour, just as reality does. These model results could thus be observed and unwanted behaviour can be detected. This would be in hindsight after the analysis / calculation of effects, but before the unwanted behaviour emerges in reality. The causes identified can then be explored. These causes, which can be a combination of factors that are considered a bit extreme, have been accepted as normal. The result of modelling all behaviour, is conceptually depicted in Figure 1. Average behaviour is then the most probable / expected behaviour. What is unsafe variability will thus reveal itself.

"Normal" chemical plants do not explode on average, nor do average airplanes fall from the sky, or average cars collide. But then, the world is not an average. The world, judged on the average of the currently observed universe should not exist, but it does. So, where in many areas of technology the probability of failure is low but the consequences of failure could be catastrophic, it is no longer sufficient to look at predefined abnormalities. Unfortunately just looking at success, or why a system keeps working, is not sufficient either. Having airplanes diverted to small airfields was, and still is considered normal: just as having pilots and co-pilots with large differences in experience, air traffic controllers with limited command of the English language and taking off with limited visibility, is considered routine. These factors can all be designated as intelligent coping, which contributes to the speedy and successful operation of an airline, even in of adverse circumstances. case Thev nevertheless combined into the 1977 Tenerife disaster [⁵⁵]. Using the correlation between success, failure and values of parameters in systems, these "emergent" behaviours can be explored. From that, it can be decided whether it's preferable, or practical to curtail variability, by selection, or exclusion of certain actions.

As described earlier, for this approach to be successful, a much larger dataset is needed, than on failures and near misses alone. Ideally, it would require the complete record of all – relevant – system parameters, during normal and abnormal conditions. A few projects exemplified below are currently aimed at achieving this.

Signals Passed at Danger (SPAD) is a codified deviation in the operation of railways that, at the same time is dangerous and occurs often. These occurrences are often interlinked with the operational requirements and the layout of the safety system. In a modern railway system, the movements of the trains are constantly monitored, creating a wealth of data. A project trying to exploit these data to understand the underlying causes and thereby reduce the number of SPADS and increase the reliability of the operation $[^{56},$ ⁵⁷] is expected to reduce costs and enhance the carrying capacity of the railways in the United Kingdom.

Similarly, the Platypus project is aimed at exploiting the automatic registration and storage of operational data in a chemical plant to understand beyond design deviations and remedy them by taking the causes away before they lead to a major process upset or a loss of containment. [⁵⁸, ⁵⁹, ⁶⁰]

In health care national reporting systems have been initiated to which reports on all surgical procedures need to be reported, also those which were performed without any anomaly. In this way lessons can be learned about what went wrong and what went right. These data are used to reduce the variability standardization in treatment and of procedures to promote a unified approach over all hospitals and institutions in a country [53]. The data also support the detection of common causes of complications and incidents in the treatment of patients.

These projects combine the idea of resilience, SAFETY-I, SAFETY-II and precaution in a practical system that at the same time reduces the potential for incidents and accidents and improves the overall performance of the system.

Costs and benefits

The standard approaches in SAFETY-I, such as FMEA and Bow-Tie analysis, have in common, that they are all based on the principles of fault and consequence analysis. These analyses can be visualized as structures in the form of trees or directional acyclic graphs, which lend themselves for quantification, if the base events, roots or equivalent entities in the analysis can be given a quantitative expression, such as a probability, frequency, or extent of the damage predicted. For a successful quantification. the metrics of these parameters need to be consistent. The consequence metrics need not necessarily just be monetary. Often the consequences are expressed in a set of metrics, such as money, people injured and people killed. The desire to be consistent over multiple areas of policy, then leads to attempts to unify these metrics. The choice of the common metric then is usually money, which leads to the ethically unresolvable discussion about the value of a human life $[^{61}, ^{62}].$ Nevertheless the approaches employed in SAFETY-I, do lend themselves to quantification and therefore to a more objective comparison of costs and benefits. The costs are normally those of safety measures and the benefits those of avoiding incidents and accidents. In most cases the values of parameters are only known with limited accuracy; and thus the results of cost-benefit evaluations are uncertain as well. There may always be surprises, which sometimes are referred to as "black swan" events. In some discussions, potential events that are deemed to have too low a probability to consider are called "black swan" events as well, but the costs benefit relationship of these foreseeable, but disregarded, events, could have been considered and therefore are not truly, a surprise.

As mentioned previously for SAFETY-II, although it recognises that all human endeavour will strive for some common sense trade-off between Efficiency and Thoroughness (Hollnagel 2009 $[^{63}]$), a cost benefit evaluation is more difficult because the methods employed are currently qualitative; perhaps with the exception of the cases where success is defined as the absence of failure. Because the primary objective of SAFETY-II is to improve functionality, there is no à priori relation between the results obtained through this method and increased safety. There are many ways in which the functionality of a system can be improved without any influence on safety. One could, for instance, better construct building а and unintentionally increase the number of injured, or killed workers at the same time. An additional problem is the loose definition of a measure of the effectiveness of the functional system and exactly how improvements could be measured.

For resilience, a cost benefit evaluation is even more challenging. When resilience is interpreted as having redundant defences and defences in depth, resilience engineering reverts to SAFETY-I. When resilience is interpreted as assuming that any problems will be successfully solved by human ingenuity, when and if they arrive in the future, there is an immediate cost saving, as complicated in-depth analyses of potential faults and their consequences, is no longer necessary. Another cost reduction results, because potentially costly measures to take away problems that could, or would emerge from these analyses, are not necessary either. Resilience engineering therefore is an attractive alternative to a SAFETY-I approach. Since the paradigms behind resilience engineering implicitly, or explicitly, assume that future problems will be solved successfully, the problem of "black swan" events disappears. In fact, many of the potential events that would be discovered by SAFETY-I analyses may now be future surprises.

The precautionary approach is probably the most expensive of the four approaches discussed in this paper. On the cost side there are the costs of the measures taken and also the costs of missed opportunities to consider. On the benefit side, nothing can be proven, as it has been avoided. Precaution thus foregoes the evaluation of probabilities. Only the potential negative outcomes are considered sufficient motivation to take precautionary action [⁶⁴]. Therefore the risk cannot be evaluated and thus a cost estimation is impossible. However, this may be deceptive. If the activity with these potential adverse consequences is still undertaken and the adverse consequences anyway, arrive the costs could be catastrophic and so would be the regret.

Conclusion

Currently four main streams of safety engineering can be identified: SAFETY-I, SAFETY-II, Resilience Engineering and Precaution. Each of these try to deal with the effects of the variability of nature and of human behaviour.

In SAFETY-I and Precaution the states of failure that are considered to be unsafe are defined a priori. The causes and the consequences emerge from analysis. The extent of the system, or the system of systems considered, depend on choices made by a decision maker and the analyst on the extent of the analysis. SAFETY-I and Precaution limit this variability by prohibiting the system entering into a state that, à priori, is designated to be unsafe. If an excursion into an unsafe state cannot be avoided, additional barriers are added to the system to mitigate the effects of the excursion.

In SAFETY-II and Resilience Engineering, it needs to be defined a priori, what system it is that it is desired to keep functioning. This means that collateral damage outside of the chosen system is not considered; and could even be used to support the continued functioning of the system. The continued functionality is not defined a priori; and the definition may change during the analysis. SAFETY-II and Resilience Engineering, accept variability and exploit the variability and ingenuity of human beings to cope with problems as they arrive. Resilience engineering is aimed at keeping a system working. Variability is accepted and should be controlled by the ingenuity of humans to work with and if necessary compensate for unwanted excursions.

SAFETY-I and Precaution designate variability as, in principle, unwanted. In SAFETY-II and Resilience Engineering it is desirable. However, the latter implicitly assumes that future variations will stay within bounds and the system does not stray so far outside the safe operational envelope, that recovery is not possible. They share with the former two the aim of avoiding loss of health, or life, and/or catastrophic losses and ruin. The resilience approach has the inherent tendency to be blind to collateral damage; and therefore to support choices that put the damages outside the system to make them collateral.

Of the four, only SAFETY-I approaches currently allow quantitative evaluation of costs and benefits. The other three rely on qualitative estimates in spirit ranging from "things work out fine" to "doom will be upon us unless". Although softer approaches can seem more attractive than hard-core technological approaches to organizations with budgetary constraints, there are a few caveats. In the short term, using humans to prevent unwanted events can often seem less expensive than hardware solutions, leading to less technological defence in depth. Softer qualitative approaches do not seem to require as complete an understanding of technology, nor demand in depth analyses, neither before, nor after, the accident, which saves time and money.

However as Taleb [65] shows in his book on Black Swans, variability induces uncertainty and the propensity of so-called "outliers" and simultaneous occurrence of extreme values within otherwise acceptable ranges is often if not always underestimated [66]. In the end therefore, the same holds for safety, as for quality control and the stock exchange: variability and the associated uncertainty in future states, needs to be reduced to a minimum as much as possible.

So from the above, it can be argued that a better understanding of the basis of the four approaches, leads to a conclusion that they are not mutually exclusive; and that there needs to be a recognition that a more intelligent approach to designing complex systems is necessary and urgent. It needs to recognise both the strengths and shortcomings of the different mind-sets and utilise the strengths to offset the inherent issues with real complex systems in a really complicated world. Where there are no easy answers or guarantees, a degree of prudence (precaution) and resilience should be mandatory. We undoubtedly also need both the belts of SAFETY I and the braces (Kletz, ⁶⁷]) of SAFETY II.

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